Method Name: 30-2L5

# Model 1130/35 Controller Program Worksheet

Controller S/W Rev:

2.06

Template Rev:

Dec 28, 2001

FIVE MINUTE SAMPLE CYCLES, LONG 1130 DESORB Description of this Method:

This sample program features a 5 minute sampling cycle and a lengthy desorption cycle. provides additional information about how clean the system is and how well the denuder is desorbing The latter cycles of each step should yield a relatively small peak area.

### Model 2537A Settings

Cycle Time: (sec)	300
Flow Rate: (L/m)	1.25

### **Pump Module Settings**

Sample Flow: (L/m):	8.75
Desorb Flow: (L/m)	6.00

# Notes re: Model 1135:



### Model 1130 Denuder Module

Tem	perature Settings	(dea C
SP1	Case Heater:	38
SP2	Case Fan:	40
SP1	Heated Line:	50
SP1	Denuder Keep Warm:	50
SP2	Denuder Heat:	500
SP1	Ext. Heat:	60
SP2	Ext Keep Warm:	50

# Model 1135 Particulate Module

ıem	perature Settings	(deg C)
SP1	Pyrolyzer Keep Warm:	n/a
SP2	Pyrolyzer Heat:	n/a
SP1	Part-Trap Keep Warm:	n/a
SP2	Part-Trap Heat:	n/a
SP1	Case Heater:	n/a
SP2	Case Fan:	n/a

### Calculated Values

culated values			
6.25	Model 2537A Sample Volume (L)		
10.00	Denuder Flow Rate (L/m)		
800	Denuder Total Volume (L)		
0.00781	Model 2537A Factor (for ng/m3)		
7.813	Model 2537A Factor (for pg/m3)		
80	Denuder Sample Time (min)		
40	Desorb Analysis Time (min)		
120	Total Cycle time (min)		
24.0	Auto-Recal interval (hours)		

Controller Settings 1130 1135

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Step	Step	Step	Duration	Event Flags	Sync	H/C	L/C	Cumulative	Notes
No.	Label	Duration	Units	0 - 7	N=0, Y=1	Mask	Mask	Time (sec)	
	Auto-Cal	12	RGM-Cycles	n/a	n/a	n/a	n/a		
0	Sample Duration	16	2537A Cycles	0	0	0	0	4800	Adsorb time
1	Flush	890	sec	1	1	9	0	5700	Three cycle initial flush
2	Pyro-Ht	Ó	sec	2	1	9	4	5700	Pyrolyzer preheat
3	Part-Ht	0	sec	2	1	9	12	5700	Particulate trap heat
4	RGM-Ht	600	sec	3	0	13	13	6300	Start RM Heating
5	RGM-H2	290	sec	3	1	13	1	6600	Stop Pyro/Part Heating
6	Cool	590	sec	1	0	3	2	7190	Two cycle cool
7	Wait	1	sec	1	1	1	0	7200	Zero air during Sync Period

### Notes:

- If the Model 2537A is not in RUN mode, or if it stops drawing air through its Sample Inlet (eg: it stops or the Zero solenoid is activated, the controller will immediately jump to the WAIT (7) state and wait there until the Model 2537A reenters normal RUN mode.
- A step duration of 0 will cause the step to be skipped entirely.

- Event Flags:
  1) If the controller changes state midway through a 2537A sample cycle, the resultant event flag will be the logical <u>OR</u> of
- the flag settings for the individual steps.

  Event flag status is not sampled for the initial few seconds of each 2537A cycle. If step changes are to occur asynchronously with respect to the sample cycle, the change should occur 1 second after a cycle change to prevent spurious flag values from being registered. If Sync=1, the transition will always occur at the correct time.

If Sync is set to Yes (1), the controller will pause at the current step until a Model 2537A cycle transition is detected, even after the duration time expires. The duration should expire at least a few seconds before the expected cartridge switchover.

# Model 1130: H/C Mask Functions:

1 Zero Air ON, Desorb Flow RateSelected 2 Denuder Cooling

Add numeric values to determine total functions activated during the step

- 4 Denuder Heat
- 8 External Heat

# Model 1135: L/C Mask Functions:

- 1 Aux-1
- 2 Particulate Cooling

# Add numeric values to determine total functions activated during the step

- 4 Pyrolyzer Heat
- 8 Particulate Heat